



ROS Industrial

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- ROS-Industrial

The ROS-Industrial packages comes with a solution to **interface** industrial robot manipulators to ROS and controlling it using the power of ROS.





- Goal

- Combine strengths of ROS to the existing industrial technologies for exploring advanced capabilities of ROS in the manufacturing process.
- Developing a reliable and robust software for industrial robots application.
- Provide an easy way for doing research and development in industrial robotics.





- Install

```
$ sudo apt-get install ros-indigo-industrial-*
```

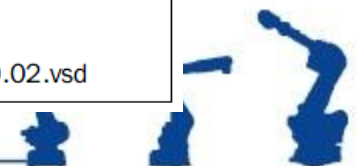
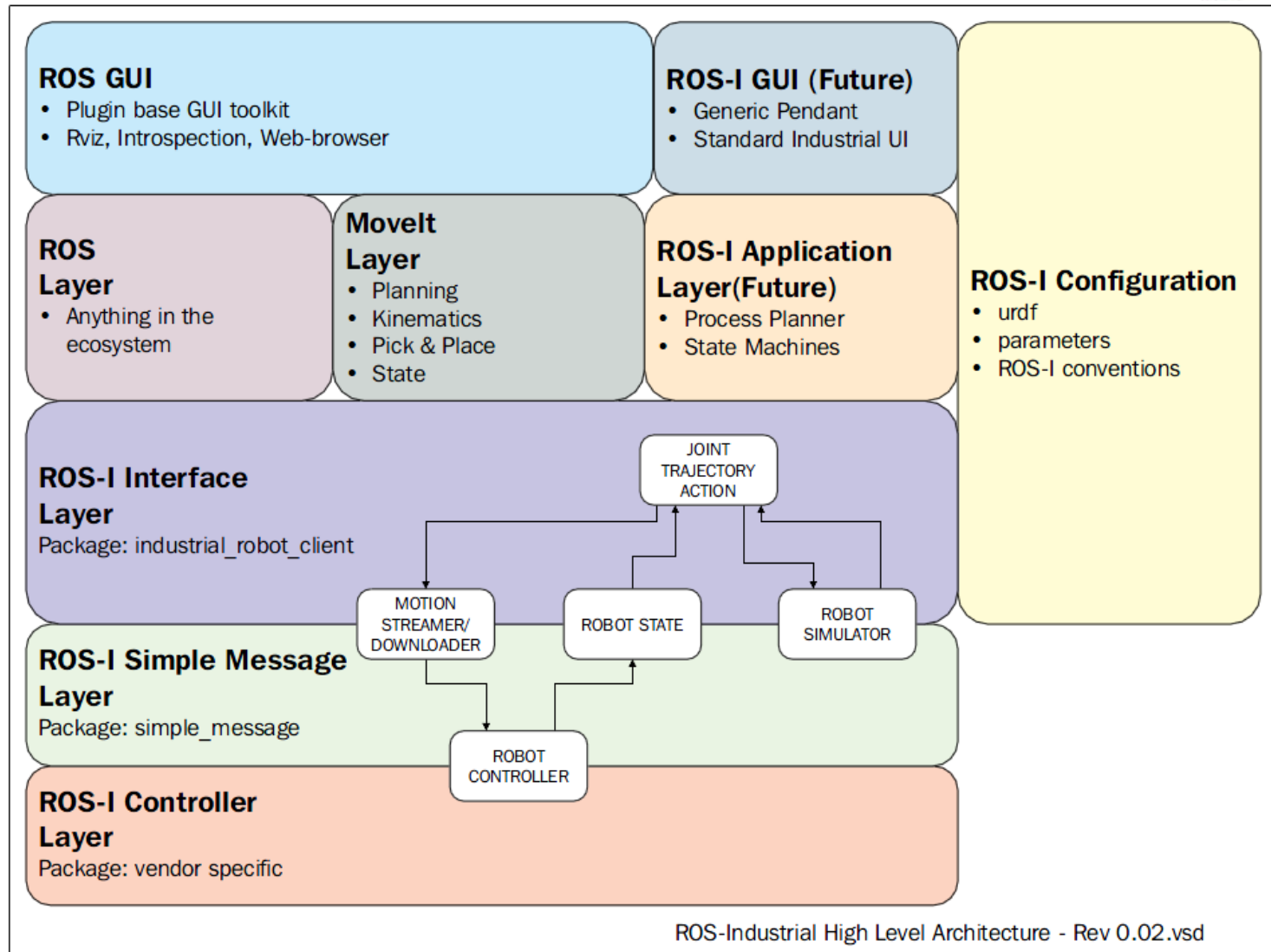
- Packages

- industrial_robot_simulator
- industrial_robot_client
- ...





Introduction





- ROS packages for robot modeling
 - robot_model:
 - urdf
 - joint_state_publisher
 - kdl_parser
 - robot_state_publisher
 - xacro

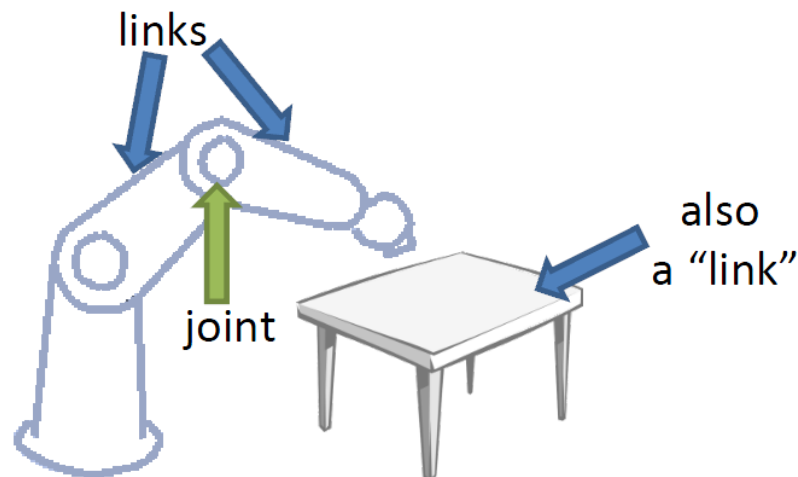




URDF: Overview



- URDF is an **XML**-formatted file containing:
 - **Links** : coordinate frames and associated geometry
 - **Joints** : connections between links





- A **Link** describes a **physical** or **virtual** object
 - Physical : robot link, end-effector, ...
 - Virtual : TCP, robot base frame, ...
- Each link becomes a **TF frame**
- Can contain visual/collision **geometry**

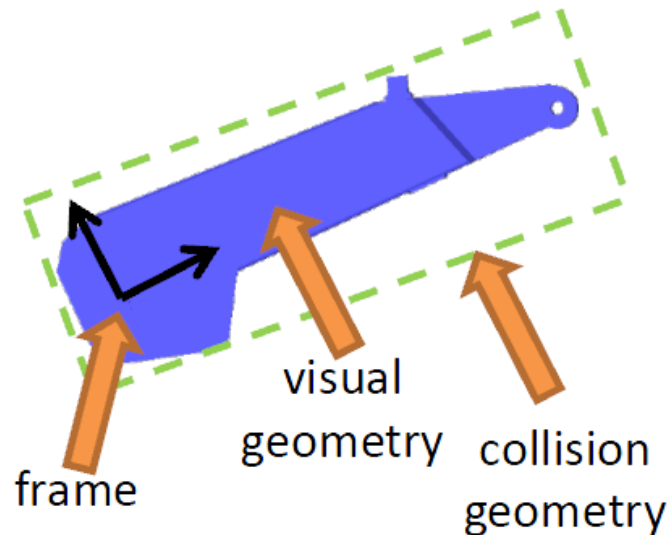




URDF: Link



```
<link name="link_4">
  <visual>
    <geometry>
      <mesh filename="link_4.stl"/>
    </geometry>
    <origin xyz="0 0 0" rpy="0 0 0" />
  </visual>
  <collision>
    <geometry>
      <cylinder length="0.5" radius="0.1"/>
    </geometry>
    <origin xyz="0 0 -0.05" rpy="0 0 0" />
  </collision>
</link>
```



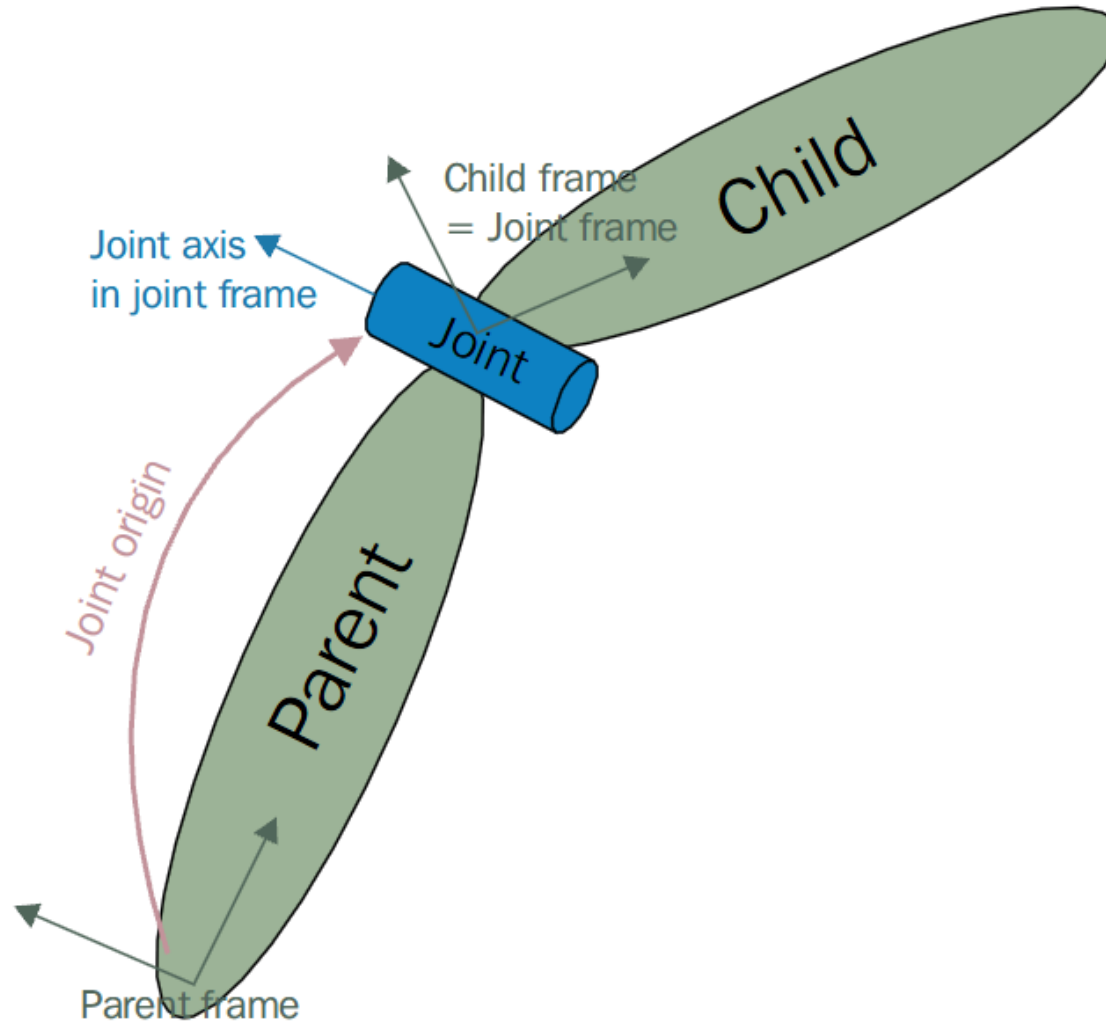


- A Joint connects 2 Links
 - Defines a **transform** between **parent** and **child** frames
 - Types: fixed, revolute, free, floating, planar
 - Denotes axis of **movement** (for linear / rotary)
 - Contains joint **limits** on position and velocity
- ROS-I conventions
 - X-axis front, Z-Axis up
 - Keep all frames similarly rotated when possible





URDF: Joint

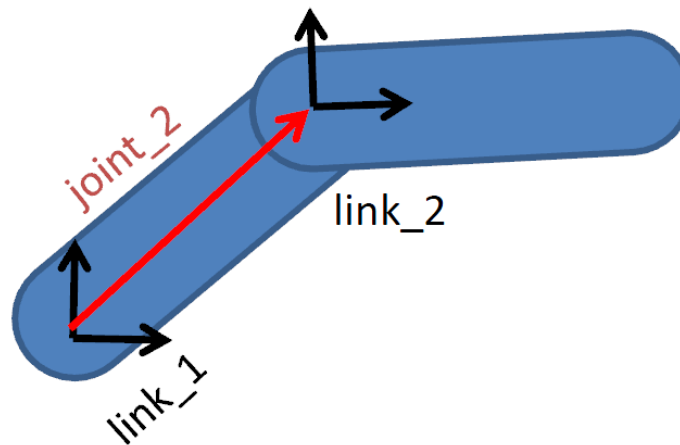




URDF: Joint



```
<joint name="joint_2" type="revolute">  
  <parent link="link_1"/>  
  <child link="link_2"/>  
  
  <origin xyz="0.2 0.2 0" rpy="0 0 0"/>  
  <axis xyz="0 0 1"/>  
  <limit lower="-3.14" upper="3.14" velocity="1.0"/>  
</joint>
```





- Check urdf

- `$ check_urdf planar_3dof.urdf`
- `$ urdf_to_graphviz planar_3dof.urdf`
- `$ evince planar_3dof.pdf`

- Show in rviz

- `roslaunch urdf_tutorial display.launch model:=`rospack find lesson_urdf`/urdf/planar_3dof.urdf gui:=true`





- XACRO is an XML-based “macro language” for building URDFs
 - `<Include>` other XACROs, with parameters
 - Simple expressions: math, substitution
- Used to build complex URDFs
 - multi-robot workcells
 - reuse standard URDFs (e.g. robots, tooling)
- Convert

```
$ rosrun xacro xacro.py -o <urdf_file> <xacro_file>
```





- The collision and inertia parameters are required in each link
- Transmission tag
 - Relate a joint to a controller
- gazebo_ros_control plugin

```
<!-- ros_control plugin -->
<gazebo>
  <plugin name="gazebo_ros_control" filename="libgazebo_ros_control.
so">
    <robotNamespace>/seven_dof_arm</robotNamespace>
  </plugin>
</gazebo>
```





URDF: Example



- ABB + gripper + workpiece
 - `$ roslaunch lesson_xacro lesson_xacro.launch`
- Keyboard Control
 - modify launch file





Actions



Type	Strengths	Weaknesses
Message	<ul style="list-style-type: none">• Good for most sensors (streaming data)• One - to - Many	<ul style="list-style-type: none">• Messages can be <u>dropped</u> without knowledge• Easy to overload system with too many messages
Service	<ul style="list-style-type: none">• Knowledge of missed call• Well-defined feedback	<ul style="list-style-type: none">• Blocks until completion• Connection typically re-established for each service call (slows activity)
Action	<ul style="list-style-type: none">• Monitor long-running processes• Handshaking (knowledge of missed connection)	<ul style="list-style-type: none">• Complicated





- **Message:**

Robot teleoperation, publishing odometry, sending robot transform(TF), and sending robot joint states

- **Service:**

This saves camera calibration parameters to a file, saves a map of the robot after SLAM, and loads a parameter file

- **Action:**

This is used in motion planners and ROS navigation stacks

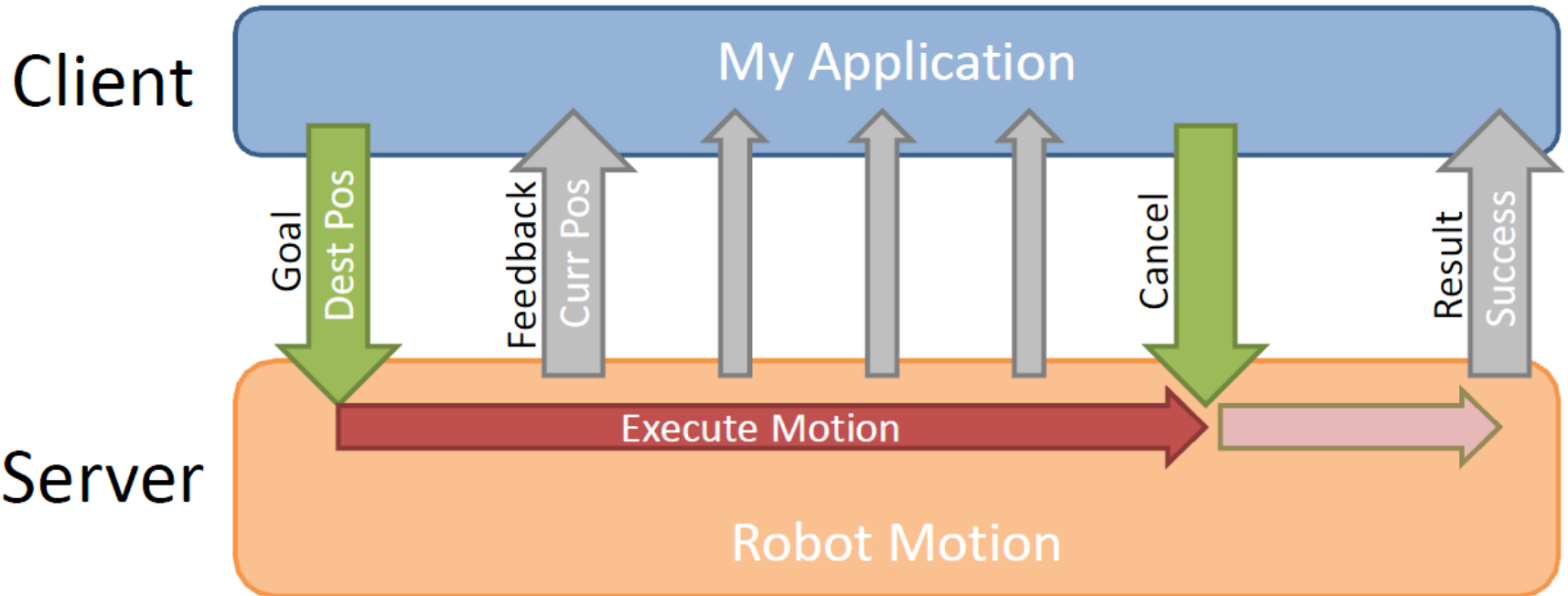




Actions : Overview



Actions manage **Long-Running Tasks**





Actions: Detail



- Each action is made up of 3 components:
 - Goal, sent by client, received by server
 - Result, generated by server, sent to client
 - Feedback, generated by server
- Examples
 - Goal:

If a robot arm joint wants to move from 45 degrees to 90 degrees, the goal here is 90 degrees.
 - Result:

The result can be anything indicating it finished the goal.
 - Feedback:

The intermediate value between 45 and 90 degrees in which the arm is moving.





- Non-blocking in client
 - Can monitor feedback or cancel before completion
- Typical Uses:
 - “Long” Tasks: Robot Motion, Path Planning
 - Complex Sequences: Pick Up Box, Sort Widgets

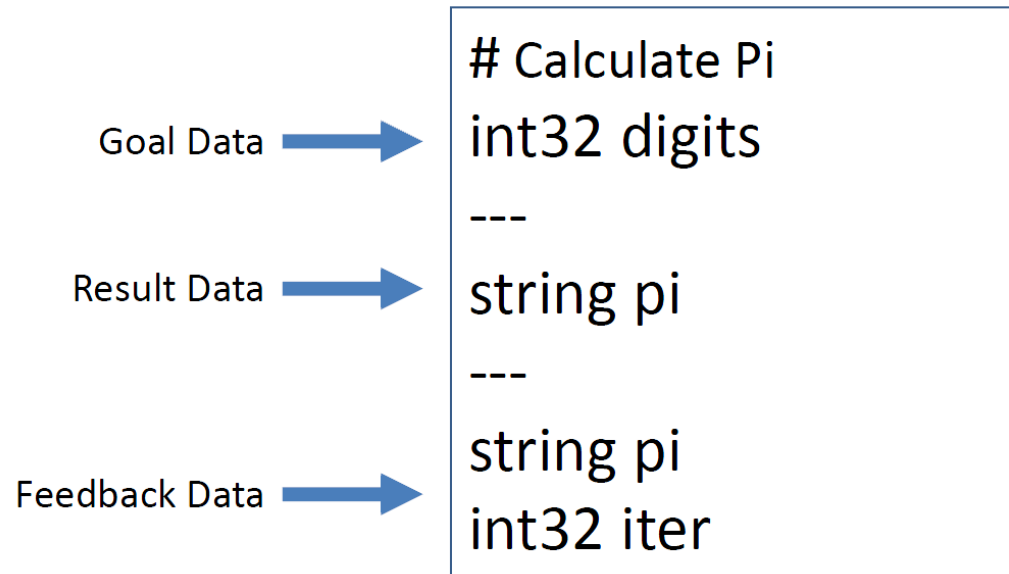




- Action definition

- Defines Goal, Feedback and Result data types
 - Any data type(s) may be empty. Always receive handshakes.
- Auto-generates C++ Class files (.h/.cpp), Python, etc.

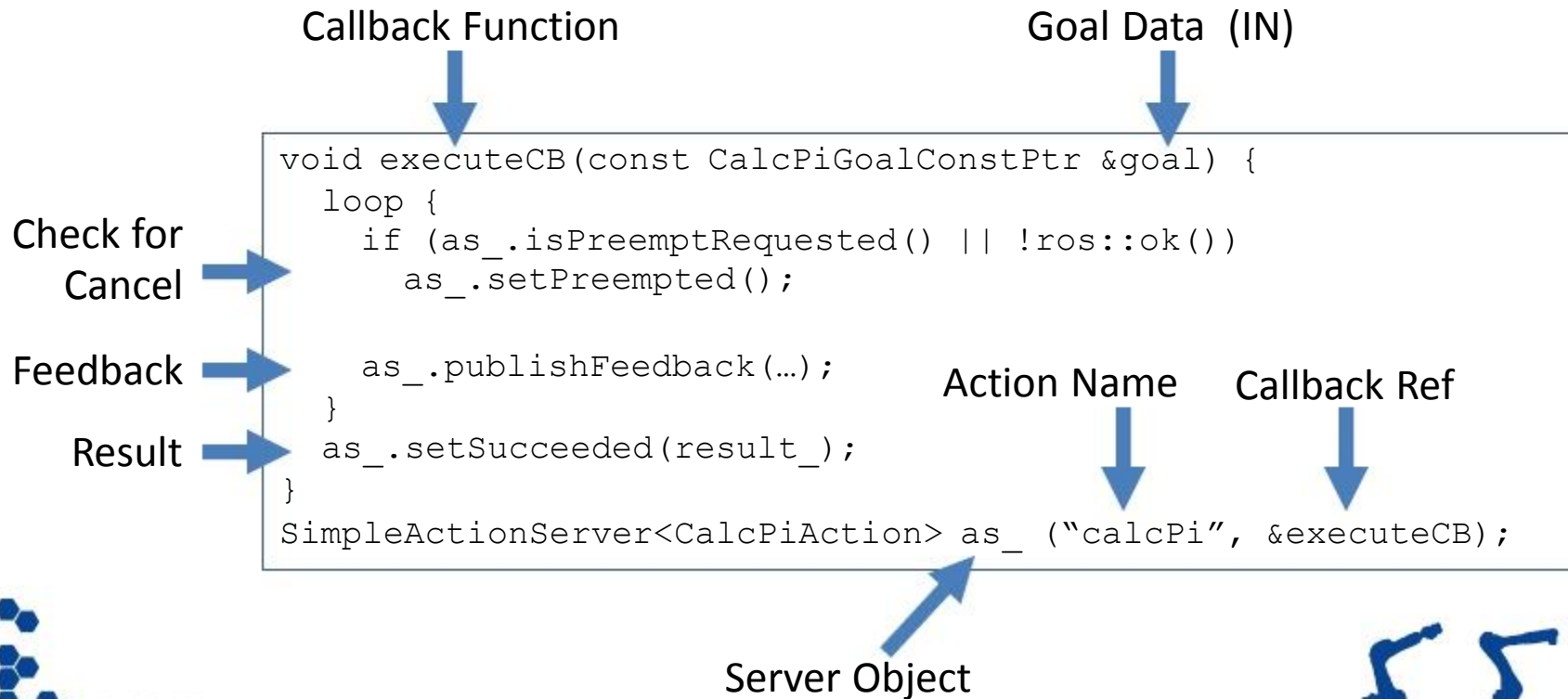
CalcPi.action





- **Action Server**

- Defines **Execute Callback**
- Periodically **Publish Feedback**
- Advertises available action (*Name, Data Type*)





- **Action Client**

- Connects to specific Action (*Name / Data Type*)
- Fills in Goal data
- Initiate Action / Waits for Result

Action Type Client Object Action Name



```
SimpleActionClient<CalcPiAction> ac("calcPi");
```

```
CalcPiGoal goal;  
goal.digits = 7;    ← Goal Data
```

```
ac.sendGoal(goal);    ← Initiate Action
```

```
ac.waitForResult();    ← Block Waiting
```

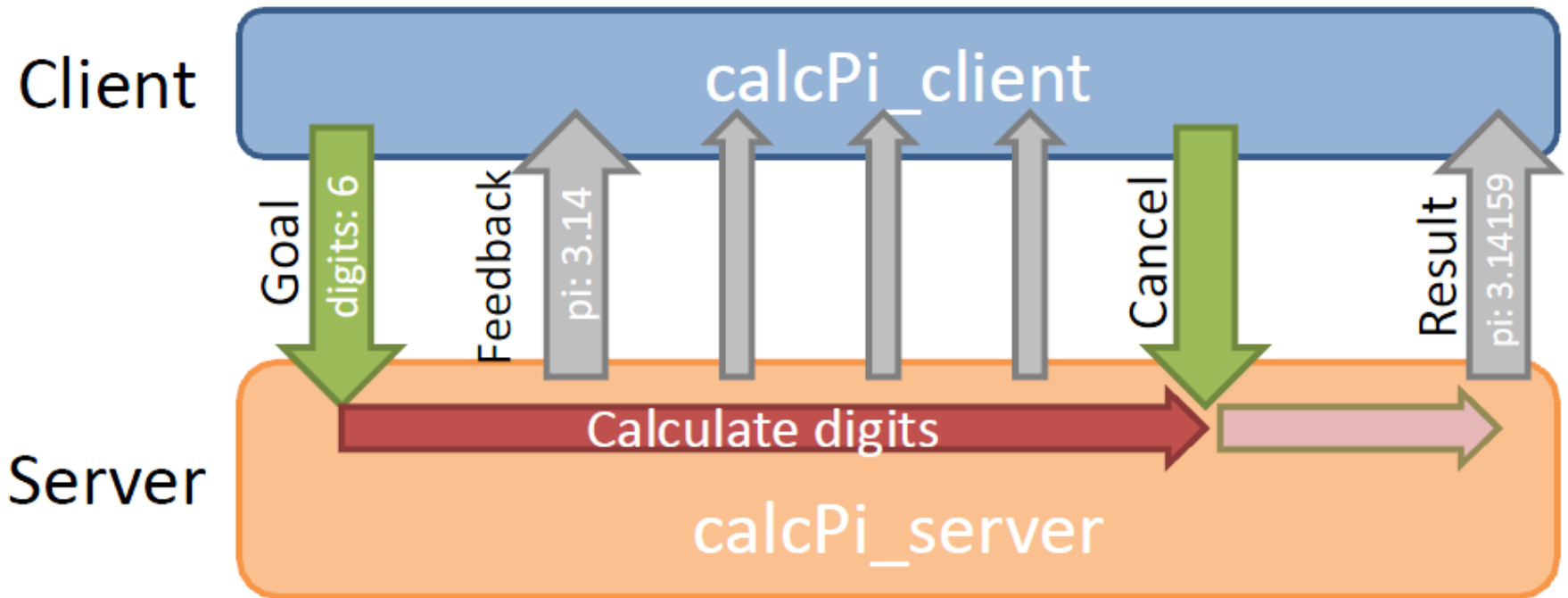




Actions: Examples

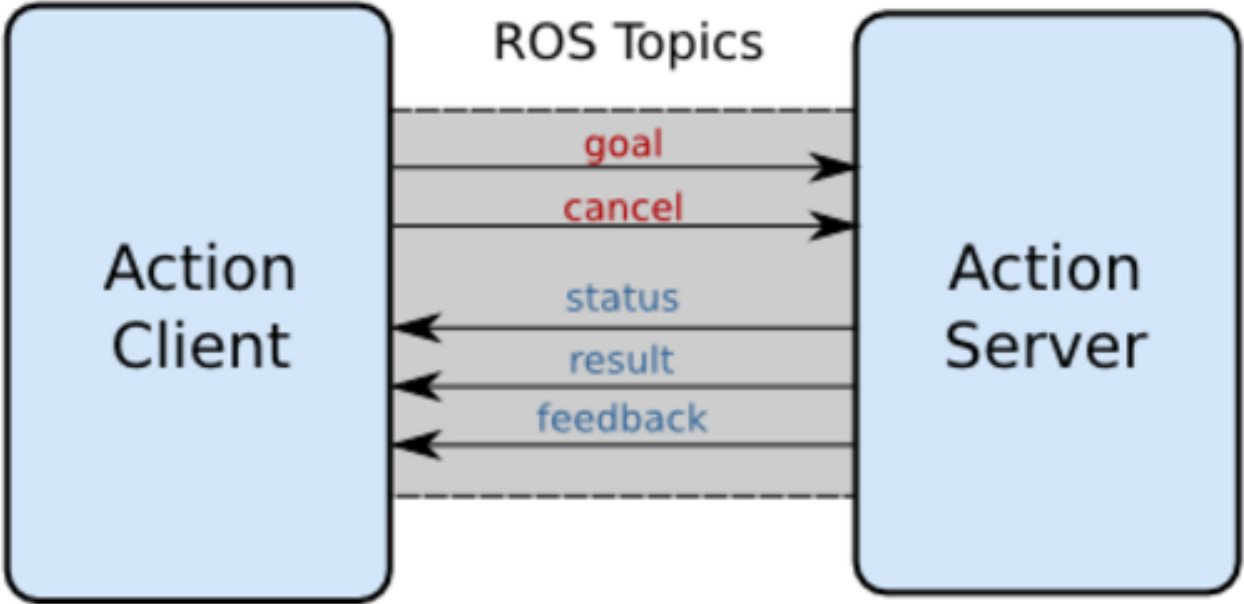


- Example





Actions: Examples





Movelt!: Overview



- Movelt! is a set of packages and tools for doing mobile manipulation in ROS.
- Movelt! contains state of the art software for motion planning, manipulation, 3D perception, kinematics, collision checking, control, and navigation.



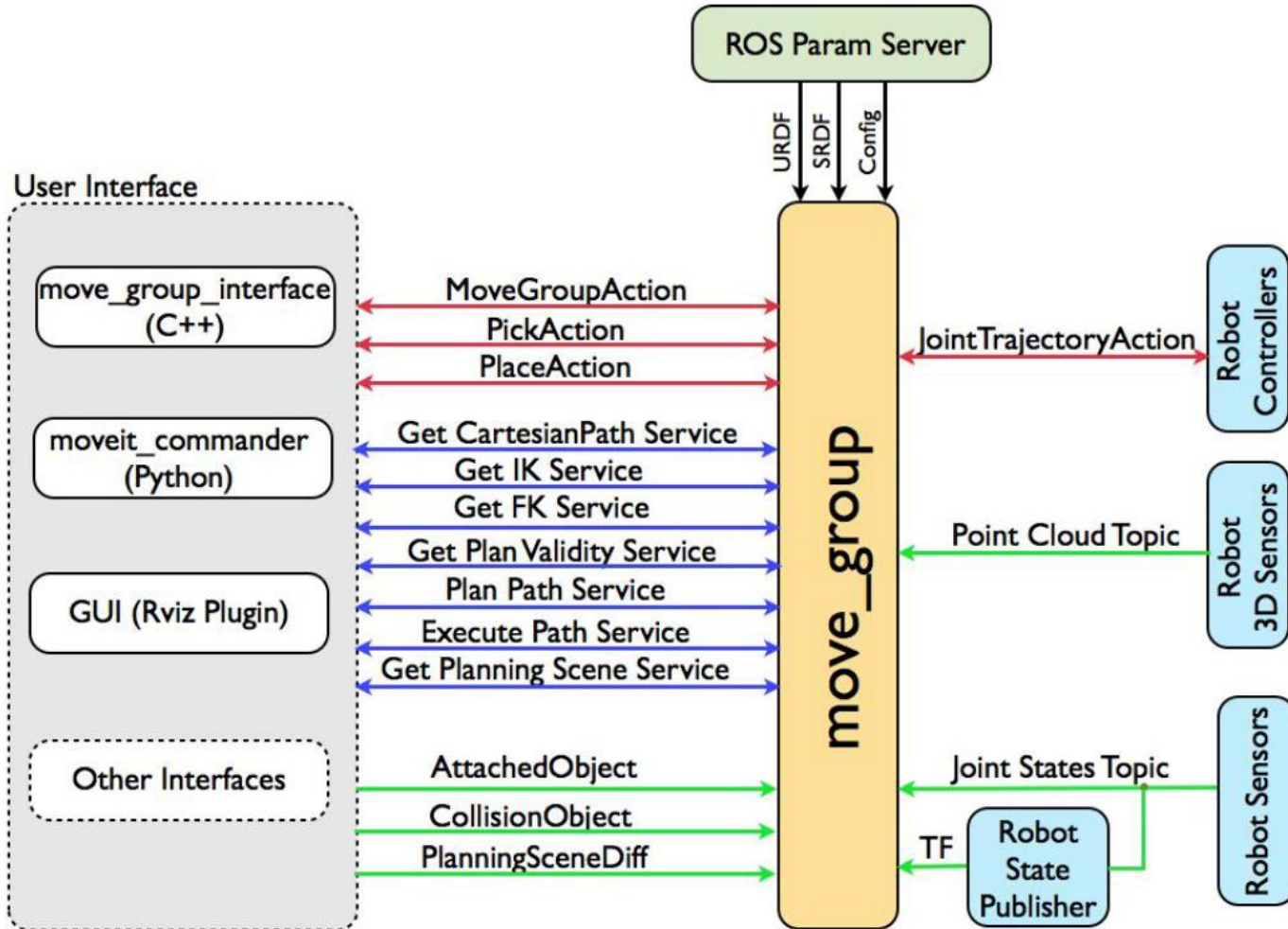


- Motion Planning for industrial robot



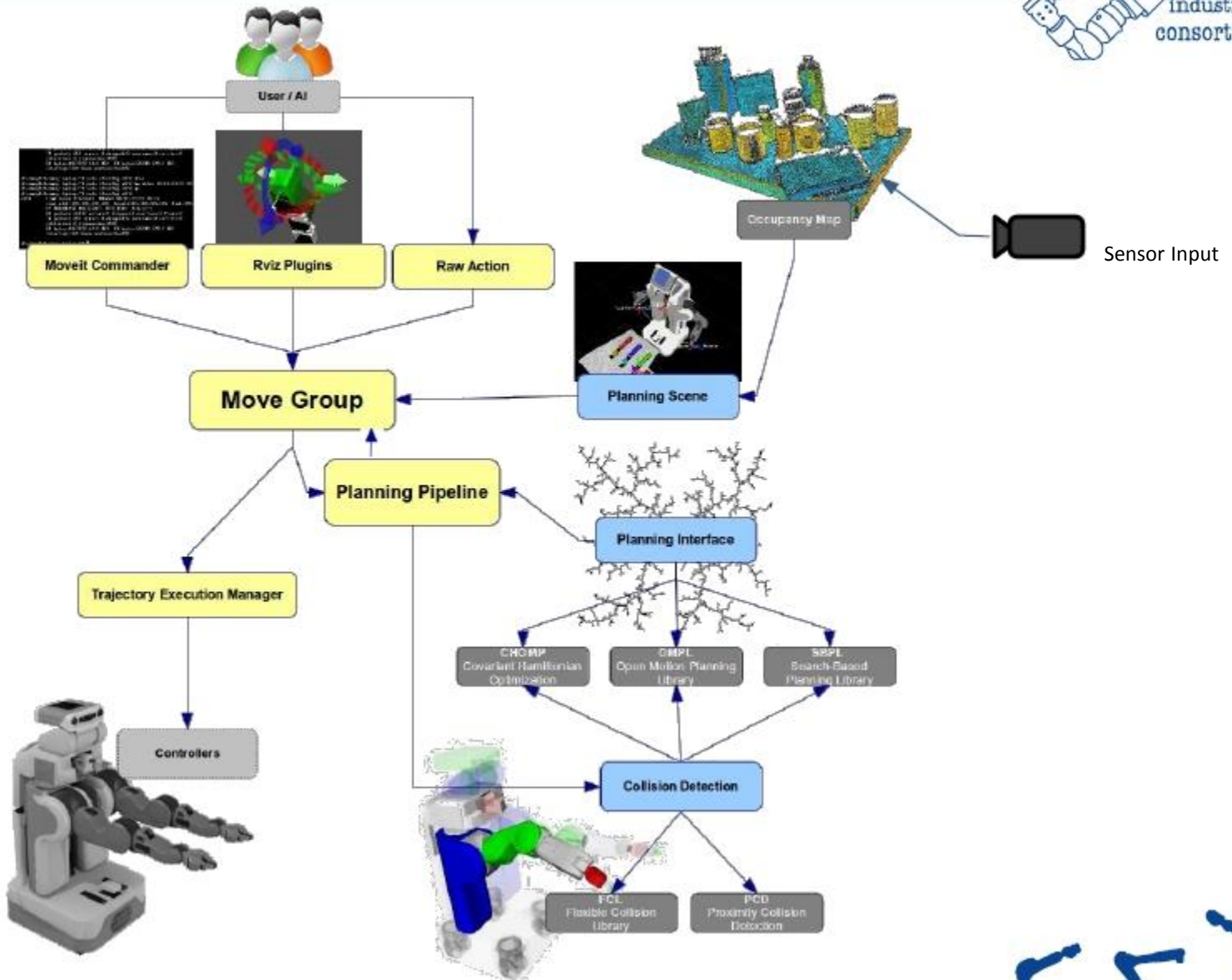


Movelt!: Overview





Movelt!: Overview



Trajectory Execution Manager

Controllers

Move Group

Planning Pipeline

Planning Scene

Planning Interface

CHOMP
Covariant Hamiltonian
Optimization

OMPL
Open Motion Planning
Library

SBPL
Search-Based
Planning Library

Collision Detection

FCE
Flexible Collision
Library

PCD
Proximity Collision
Detection

Occupancy Map

Sensor Input

User / AI

Moveit Commander

Rviz Plugins

Raw Action



- A Movelt! Package...
 - includes all required nodes, config, launch files
 - motion planning, filtering, collision detection, etc.
 - is unique to each individual robot model
 - includes references to URDF robot data
 - uses a standard interface to robots
 - publish trajectory, listen to joint angles
 - can (optionally) include workcell geometry
 - e.g. for collision checking





Movelt Example



- A lot goes into making the UR5 move:
 - Joint states
 - Robot drivers
 - Path planners
 - Execution monitoring
- This is why Movelt is valuable





Movelt!: Overview



- Install
 - `$ sudo apt-get install ros-indigo-moveit-full`





- `$ sudo apt-get install ros-indigo-universal-robot`
 - `ur_description`
 - `ur_driver`
 - `ur_bringup`
 - `ur_gazebo`
 - `ur_msgs`
 - `ur10_moveit_config/ur5_moveit_config`
 - `ur_kinematics`
- `$ sudo apt-get install ros-<distro>-abb`

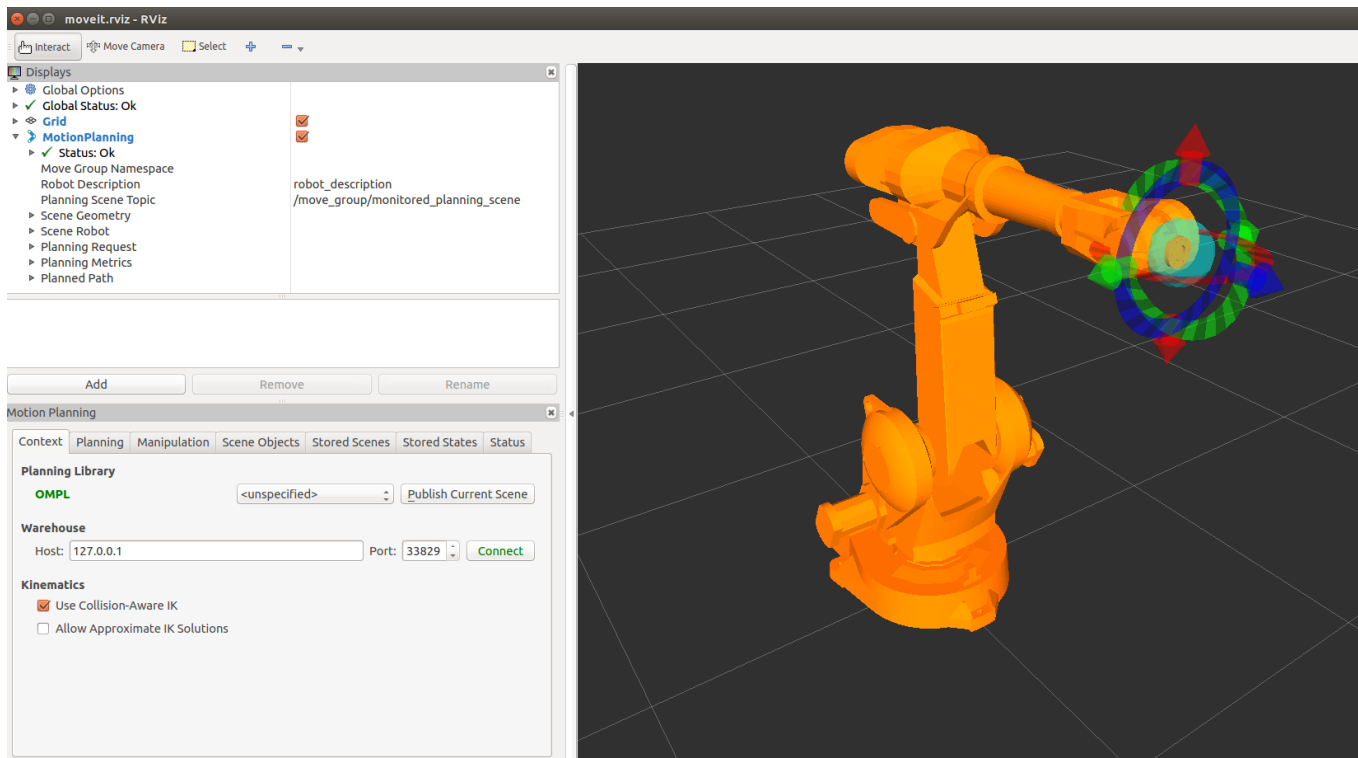




Movelt!: Overview



- Planning Environment
 - `$ roslaunch abb_irb2400_moveit_config demo.launch`





For each new robot model...

create a new Movelt! package

- Kinematics
 - physical configuration, lengths, etc.
- Movelt! configuration
 - plugins, default parameter values
 - self-collision testing
 - pre-defined poses
- Robot connection
 - FollowJointTrajectory Action name





HowTo: Set Up a New Robot

1. Create a URDF
2. Create a Movelt! Package
3. Update Movelt! Package for ROS-I
4. Test on ROS-I Simulator
5. Test on “Real” Robot





Create a URDF



- Previously covered URDF basics





Verify the URDF



- It is **critical** to verify that your URDF matches the physical robot:
 - each joint moves as expected
 - joint-coupling issues are identified
 - min/max joint limits
 - joint directions (pos/neg)
 - correct zero-position, etc.





Create a MoveIt! Package



- Use the MoveIt! Setup Assistant
 - can create a new package or edit an existing one





Create a MoveIt! Package



- Launch the MoveIt Setup Assistant:
 - `$roslaunch moveit_setup_assistant setup_assistant.launch`
 - `$rospack find abb_irb2400_support`
- Calculate Self-Collisions
- Add a Virtual Joint
 - FixedBase: `base_link -> world, type: fixed`





Create a MoveIt! Package



- Add arm joints to Planning Group
 - Group Name: manipulator
 - Kinematic Solver: KDL
 - Add Kin Chain: base_link and tool0
- Add robot poses
- Generate configuration files

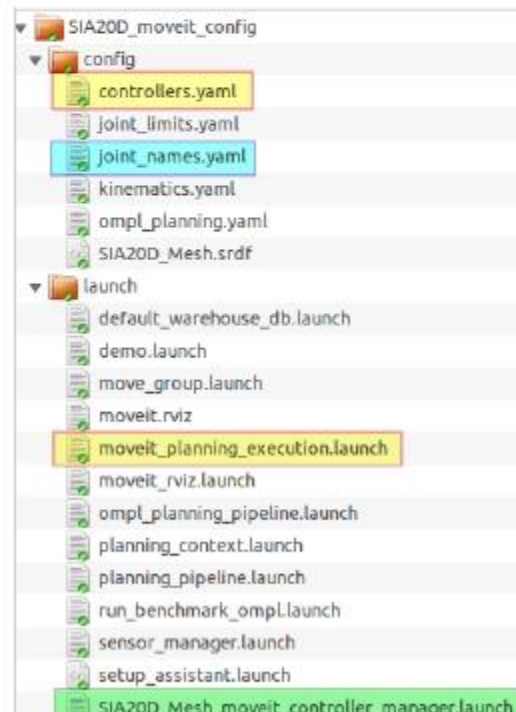




Update MoveIt! Package



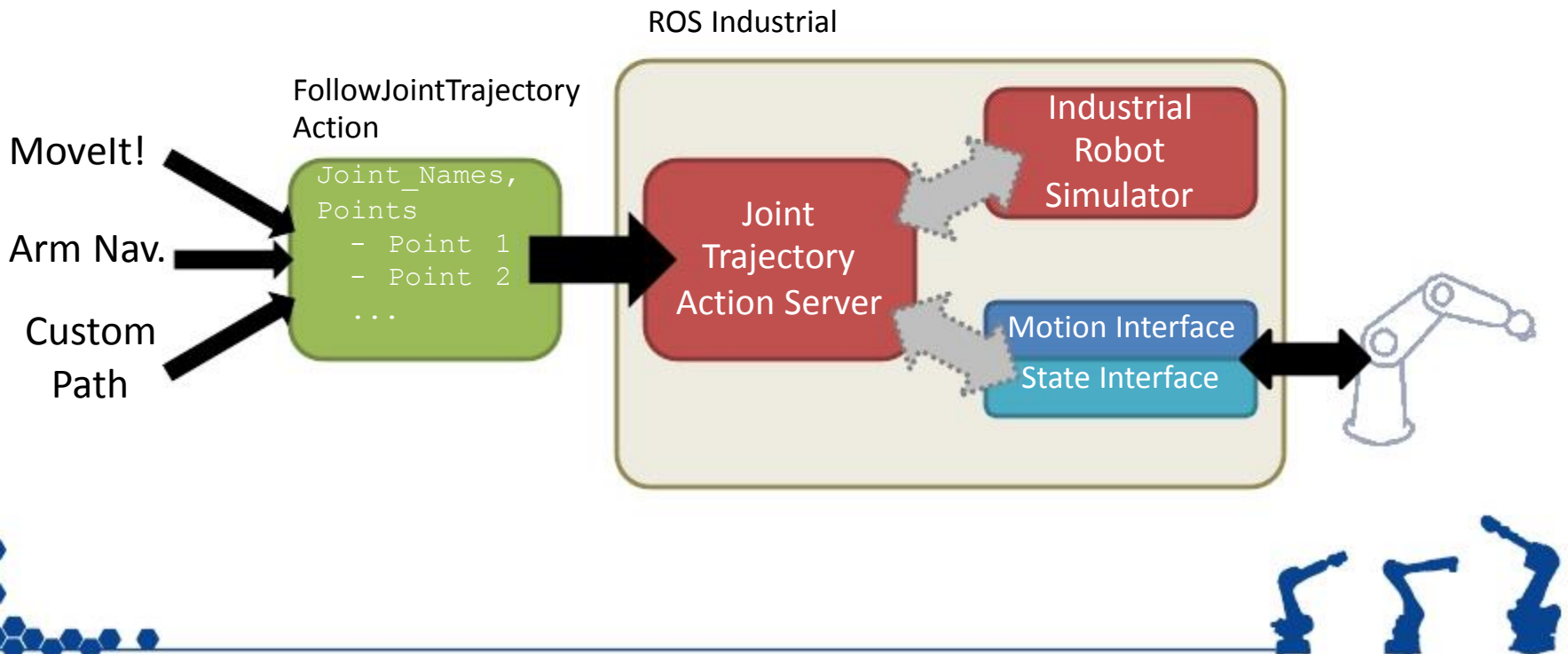
- Setup Assistant generates a *generic* package
 - missing config. data to connect to a specific robot
 - ROS-I robots use a *standard* interface



Update MoveIt! Package



- We'll generate launch files to run both:
 - **simulated** ROS-I robot
 - **real** robot-controller interface





Update MoveIt! Package



- Check
 - `$ roslaunch irb2400_moveit_cfg moveit_planning_execution.launch`





HowTo:

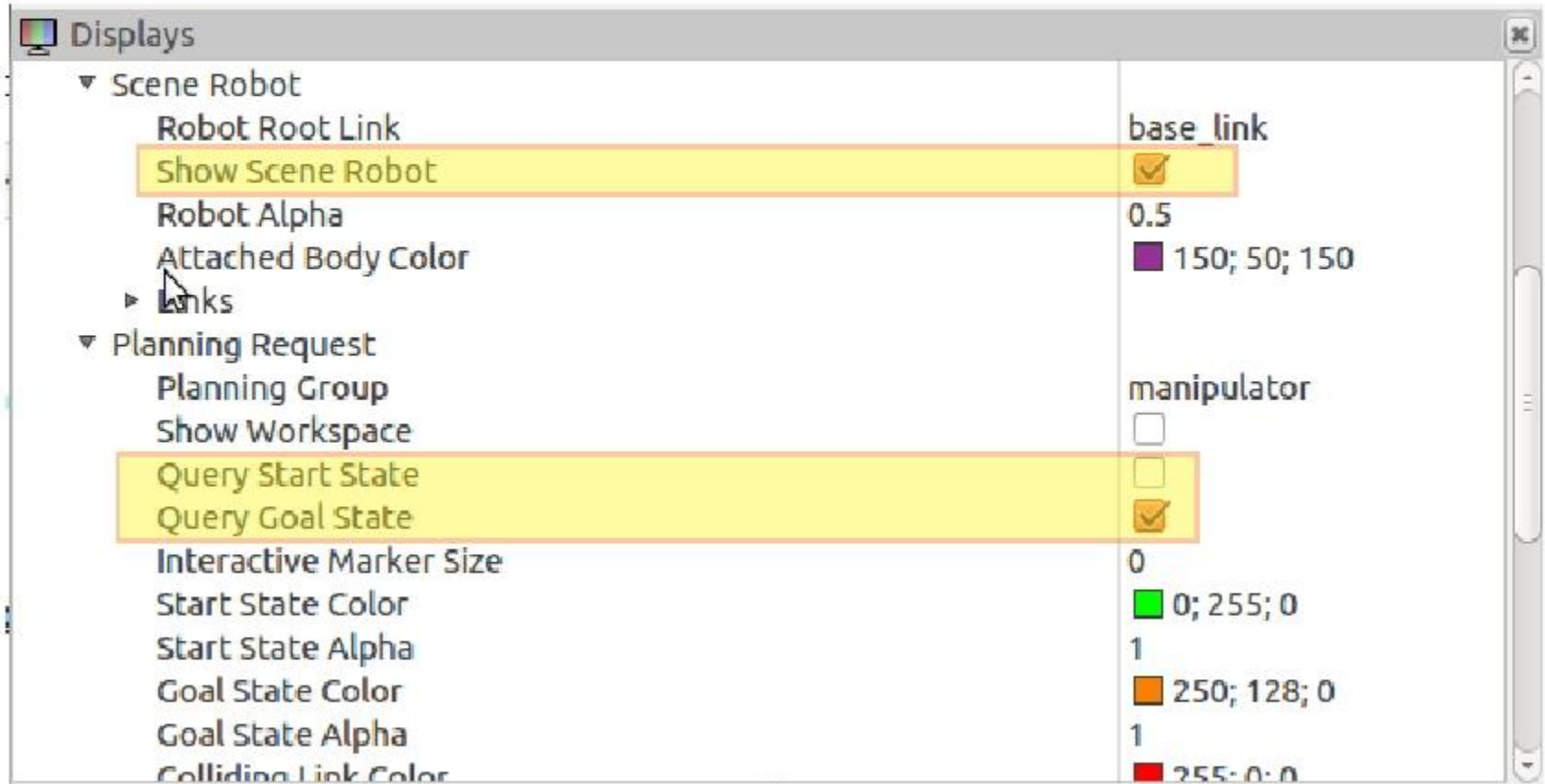
Motion Planning using MoveIt!

1. Motion Planning using RViz
2. Motion Planning using C++





Display Options



The screenshot shows the 'Displays' panel in RViz. It is divided into two main sections: 'Scene Robot' and 'Planning Request'. The 'Scene Robot' section includes options for 'Robot Root Link' (base link), 'Show Scene Robot' (checked), 'Robot Alpha' (0.5), and 'Attached Body Color' (150; 50; 150). The 'Links' section is expanded. The 'Planning Request' section includes options for 'Planning Group' (manipulator), 'Show Workspace' (unchecked), 'Query Start State' (unchecked), 'Query Goal State' (checked), 'Interactive Marker Size' (0), 'Start State Color' (0; 255; 0), 'Start State Alpha' (1), 'Goal State Color' (250; 128; 0), 'Goal State Alpha' (1), and 'Colliding Link Color' (255; 0; 0).

Option	Value
Robot Root Link	base link
Show Scene Robot	<input checked="" type="checkbox"/>
Robot Alpha	0.5
Attached Body Color	150; 50; 150
Links	
Planning Group	manipulator
Show Workspace	<input type="checkbox"/>
Query Start State	<input type="checkbox"/>
Query Goal State	<input checked="" type="checkbox"/>
Interactive Marker Size	0
Start State Color	0; 255; 0
Start State Alpha	1
Goal State Color	250; 128; 0
Goal State Alpha	1
Colliding Link Color	255; 0; 0





Planning Options

The screenshot shows the Motion Planning window with the following settings:

- Context:** Planning
- Commands:** Plan, Execute, Plan and Execute
- Query:** Select Start State, Select Goal State, <random>, Update
- Options:** Planning Time (s): 5.00, Allow Replanning (unchecked), Allow Sensor Positioning (unchecked), Path Constraints: None, Goal Tolerance: 0.00
- Workspace:** Center (XYZ): 0.00, 0.00, 0.00; Size (XYZ): 2.00, 2.00, 2.00





Motion Planning using C++



- `$ roslaunch irb2400_moveit_cfg moveit_planning_execution.launch`
- `$ rosrun lesson_move_group lesson_move_group_1`





demo



Moveit! controller ros_control





demo



Pick & Place





- Rviz add , display model





- Ur5 + gripper

